

Discover Infinite Space





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1. About POLYVANTIS

Reach for the sky with POLYVANTIS!

POLYVANTIS is a world-leading multi-material player for semi-finished plastic products. Our customers from a multitude of different industries can choose from an extensive range of high-quality products provided by a single source, including leading brands such as LEXAN™ Film and Sheet made from polycarbonate resins and PLEXIGLAS® for PMMA semi-finished products.

To make public transportation more environmentally friendly, fuel consumption needs to be lowered – and the best way to achieve this is by reducing the weight of the fleet. That is why lightweight yet robust plastics are required for aircraft and vehicle construction. POLYVANTIS offers a wide range of semi-finished products that fulfill the high demands placed on materials for the aviation industry. Our specialized products for aircraft construction from the renowned brands PLEXIGLAS®, LEXAN™ Film & Sheet and EUROPLEX® meet the very strictest of standards in the aviation industry, including fire, smoke and toxicity (FST) requirements for aircraft windows and cabin interiors.

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2. Transparency Glazing

PLEXIGLAS[®] Lightweight Materials for a Clear View

PLEXIGLAS® Aviation Grade

Having spearheaded the development and expansion of continuous manufactured and specialty cell cast sheet products, we have earned a reputation as a leader for innovative technology in aviation transparency glazing. PLEXIGLAS® polymethyl methacrylate (PMMA) cast sheets have been used in the most varied types of aircraft glazing for almost 90 years.

Properties and Applications

PMMA cast aviation grade sheets are used for glazing, edge-lit panels, wing tip lenses and other transparent applications in the aviation industry. PLEXIGLAS[®] aviation grade sheet possesses the following properties:

- Excellent light transmission and brilliance
- Outstanding weather resistance
- 100 % recyclable
- Easy to fabricate
- High surface hardness
- Lightweight half the weight of glass
- 11 times more break-resistant than glass
- Custom colored sheets upon request
- UV IR absorbing feature available

Sales Range, Certifications and Applications

With PLEXIGLAS® GS 241, PLEXIGLAS® GS 245, PLEXIGLAS® GS 249 and PLEXIGLAS® OTO1, there is a wide range of specialized aviation grades available to meet different application and industry standards.

	PLEXIGLAS® GS 241	PLEXIGLAS® GS 245	PLEXIGLAS® GS 249	PLEXIGLAS® OTO1
Application	Aircraft applications	Instrumental panels, wing tip lenses, dust covers, helicopter bubbles and aircraft canopies	A wide variety of commercial, military and rotary-wing transparencies	A wide variety of commercial, military and rotary-wing transparencies
Certification				
AECMA		AECMA 4364	AECMA 4365	AECMA 4366
Germany		WL 5.1412	WL 5.1415	WL 5.1416
UK		DTD 5592 A	DTD 5592 A	
France		AIR9106/A Type I	AIR9106/A Type II	AIR9106/ Type III
US	AMS-LP-391, ASTM-D-4802	MIL-PRF-5425	MIL-PRF-8184 Type I, Class 2	MIL-PRF-25690, Class 2*
Russia		GOST 10667-90	GOST 10667-90	

* automatically qualified to Class 1

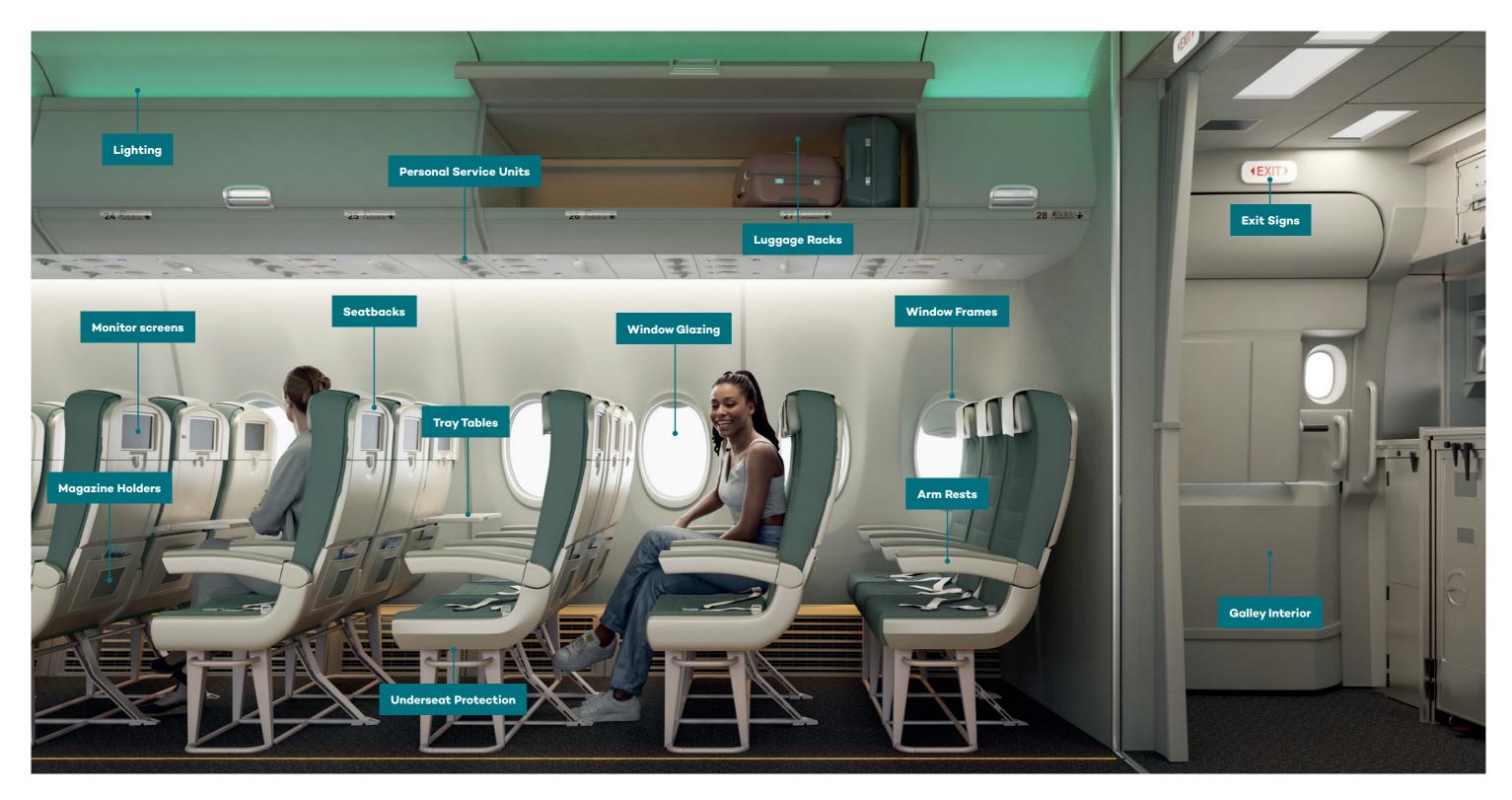


UV IR Absorbing Feature

PLEXIGLAS® aviation grade sheets are now available with UV and IR radiation absorbing features. The special color technology provides design flexibility to aircraft cockpits and cabin interiors by filtering out unwanted ultraviolet (UV) and infrared (IR) radiation. This feature works in both ends of the solar spectrum outside the visible range. The reduction of UV and IR radiation exposure helps minimize the weathering of interior fabrics and components, and prevents heat build-up in the aircraft enclosure. The UV and IR absorbing technology is available in all standard and custom colors.

PLEXIGLAS® Stretched Acrylic Sheets

Stretching acrylic sheets increases their resistance to crazing and solvent attack while enhancing mechanical properties. PLEXIGLAS® Stretched acrylic sheets are used in a variety of commercial, military and rotarywing applications, either in monolithic or laminated form. PLEXIGLAS® Stretched meets and is certified to AECMA 4366 and MIL-PRF-25690 standards.



3. Interior Solutions

Combining Safety and Design Freedom for Aircraft Interiors

Low weight, unrivaled design freedom, robust and safe – the demands on materials for aircraft interiors are tough. We offer our customers a one-stop solution for a wide range of applications in the cabin – from seatbacks, armrests, magazine holders and tray tables to galley interiors, luggage racks, personal service units and lighting.

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EUROPLEX® F Highly Impact-Resistant, Flame-Retardant

EUROPLEX® F sheets are flame-retardant grades of polycarbonate (PC) sheets whose flame-retardant properties have been further improved beyond those of standard polycarbonate sheets. EUROPLEX® F series are used in many interior aircraft applications, such as aircraft seats, back-lit safety signs, cabin glazing and light covers.

The sheets meet the fire standard requirements for public transportation and also offer excellent impact

resistance and strength. They are easy to fabricate and can be formed into complex shapes using standard thermoforming equipment.

EUROPLEX[®] F sheets meet FST requirements in accordance with FAR 25.853 and ABD 0031.

EUROPLEX® PPSU Large Components for Aircraft Interiors

EUROPLEX® PPSU sheets are a preferred material for
large-scale components in aircraft interiors, such as
for large paneling elements for the wall, door and ceiling
areas in the cabin. Its outstanding fire performance,
high stability and resistance to chemicals are additional
advantages for this application. The opaque sheets
feature a matte surface structure (hair cell) and are
available in a variety of colors. The transparent sheetshave a smooth surface on both sides and also come in
different colors.have a smooth surface on both sides and also come in
different colors.have a smooth surface on both sides and also come in
different colors.In addition to FST (Flame/Smoke/Toxicity) standards
in line with FAR 25.853 and ABD 0031, EUROPLEX® PPSU
also meets the specifications of the OSU Heat Release
Rate test (FAR 25.853 (d)).

Sales Range, Requirements and Approvals

EUROPLEX® F3, EUROPLEX® F6 and EUROPLEX® F7 deliver a range of versions for different applications.

	EUROPLEX® F3	EUROPLEX [®] F6	EUROPLEX® F7	
Application	Interior panels, seat shells, seat linings, tables, trays and carts in aircraft	Dust covers, lighting covers, emergency lighting systems and other similar applications in aircraft	Dust covers, lighting covers, emergency lighting systems and other similar applications in aircraft	
Sales Range				
Thickness mm	0.8-4.0	2.0-3.0	1.5-5.0	
Width mm	1250 or 1400	1250 or 1400	1250 or 1400	
Length mm	up to 6000	up to 6000	up to 6000	
Texture, surface	Hair cell H	Smooth	Smooth or prismatic	
Requirements and Approvals				
FAR 25.853 (a) (1) (i) AITM 2.0002; 60 s vertical burn	Pass	Pass*	Pass*	
FAR 25.853 (a) (1) (ii) AITM 2.0002; 12 s vertical burn	Pass	Pass	Pass	
FAR 25.853 (c) AITM 2.0007 Smoke density	Pass	Pass	Pass	
AITM 3.0005; Toxicity	Pass	Pass	Pass	
UL 94 Flammability rating		V0**	V0*	

* Up to and including 2.0 mm ** Up to and including 3.0 mm



LEXAN[™] Sheet **Aircraft Interiors Portfolio**

LEXAN[™] polycarbonate (PC) sheets are used extensively in aircraft interiors thanks to their unique combination of strength, low weight, and design versatility. These thermoplastic sheets are cost-effective and offer exceptional impact resistance. In addition to complying with FAR 25.835, they also meet OEM toxicity standards. They are an ideal material for various interior components, such as:

- · Seating components, including;
- tray tables
- arm restsw
- seat backs
- magazine holders
- and more
- Side panels, cladding, grip rails
- Galley and lavatory components
- Lighting, video screen covers
- Lens covers (exit doors, etc.), exterior wing tip lenses
- Cockpit dashboard enclosures, covers and
- components, cockpit visors
- Window dust panes, window shades
- Personal service units, panels and monitors, stow bins
- Ventilation covers

Opaque Portfolio

These opaque grades, available in different gauges, sizes and colors are mainly used for applications such as seating, wall/ceiling claddings, galleys, tray tables, kick panels, cockpit dashboards and more...

Grade	Benefits
LEXAN™ F6000 sheet	 Meets 60 s vertical burn (FAR 25.853a) V0 in 0.059"-0.236" (1.5-6 mm) BSS7239 & ABD0031
LEXAN™ F8000HR sheet	 Meets 60 s vertical burn (FAR 25.853a) OSU 55/55 (FAR 25.853d) V0 in 0.047"-0.236" (1.2-6 mm) Exceptional stiffness













LEXAN[™] sheet exhibits superior fire resistance and is also

easy to mold and customize, ensuring compliance with stringent aviation safety standards while also contribut-

ing to reducing the overall weight. This, in turn, enhances

Their durability and ease of maintenance make LEXAN[™]

designs, delivering both aesthetic design and functional

LEXAN™ sheets come in a wide range of colors and can

be thermoformed to create custom designs. We offer

transparent and translucent sheet products that are

a comprehensive portfolio of flame-retardant opaque,

fuel efficiency and helps improve aircraft performance.

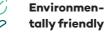
PC sheets a reliable choice for modern aircraft cabin

advantages.

compliant with FAR 25.853.







Customerfriendly service

High

Stiffness

Transparent/translucent Portfolio

These transparent grades, available in different gauges, sizes and colors are mainly used for applications such as window dust covers, lighting, display covers and light diffusers.

Grade	Benefits
LEXAN™ 9604 sheet	UncoatedAvailable up to 0.125" (3.18)
LEXAN™ F2104 sheet	UncoatedAvailable from 0.125"-0.500
LEXAN™ F2000A sheet	 Uncoated; clear or tinted Available in 2, 3 & 4 mm (0.0 Improved smoke performant
LEXAN™ MRAC sheet	 Hard coating on both sides Available from 0.060"-0.50
LEXAN™ FMRAC sheet LEXAN™ FMR604 sheet	 Formable hard coating on b Available from 0.060"-0.25



Excellent Impact

Abrasion resistance









mm)

00" (3.18 mm–12.7 mm)

.080", 0.118" & 0.157") nce vs. 9604 & F2104 sheet

offers protection against abrasion and UV 00" (1.50 mm-12.7 mm)

both sides allows light bend radius 50" (1.50 mm–6.4 mm)



Robust flame, smoke and toxity performance

Transparency with light transmission up to 90 %



Eco mark in ACC. with VDE

POLYVANTIS Locations





Please feel free to contact our experts world-wide with any questions you may have.

POLYVANTIS www.polyvantis.com

Semi-finished polymethyl methacrylate (PMMA) products from POLYVANTIS are sold on the European, Asian, African and Australian continents under the registered trademark PLEXIGLAS®, in the Americas under the registered trademark ACRYLITE®, both owned by Röhm GmbH, Darmstadt, or its affiliates.

Polycarbonate Film & Sheet by POLYVANTIS are sold globally under the registered trademark of LEXAN™ Film & Sheet.

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